



## CALAMBA WATER DISTRICT

Lakeview Subdivision, Halang, Calamba City, Laguna  
Tel. Nos. 545-1614; 545-2863; 545-2728; 545-7895; Fax No. 545-9752  
www.cwd.com.ph



PROJECT TITLE : SUPPLY AND DELIVERY OF MATERIALS FOR THE INSTALLATION OF FIRE HYDRANTS AT DIFFERENT AREAS

LOCATION : Calamba City, Laguna  
a. Villa Palao Banlic, Brgy. Banlic  
b. Bria, Brgy. Bafiadero

### I. MATERIALS SPECIFICATIONS

#### A. PIPES AND FITTINGS

##### Unplasticized Polyvinyl Chloride Pipe

1 Pipe Description: Pipes and fittings shall conform to the requirements of AWWA C900 or PNS 65 and shall be pressure Class 150 (Series 8).

Comply with ISO 1452 and lead free with 1CP\_EOS Method and machine installed Integral Fixed Seal. The seal is glass reinforced polypropylene (PP) highly flexible EPDM Rubber homogeneous bonded to stiff piping.

2. Pipe and Fitting Construction: The pipe and fittings shall have steel pipe equivalent or cast iron equivalent outside dimensions. Rating as indicated with integral push-on bell with elastomeric gasket seal on one end and plain beveled on the other end. PVC Pipes and fittings shall be made from clean, blue-pigmented, virgin, NSF approved Class 12454-A or 12454-B PVC compound conforming to the requirements of ASTM D1784. All pipes shall be furnished in lengths of 6 meters.

3 *Pipe Dimensions: Pipe shall conform to the following dimensions:*

Nominal Pipe Size, in	2	3	4	6	8	10	12
Nominal	50	75	100	150	200	250	300
Outside Diameter,							
min	63.0	90.0	110.0	160.0	225.0	280.0	315.0
max	63.3	90.3	110.4	160.5	225.7	280.9	316.0
Wall Thickness, mm							
min	3.6	5.2	6.3	9.5	13.4	16.6	18.7
max	4.2	5.9	7.1	10.3	14.4	17.8	20.0

4 Markings: Pipes to be marked with trace ability codes

5. Random Testing: For every size, two (2) sample pipes representing each lot of one hundred (100) pieces or less shall be tested for compliance with this specification. Any visible defect or failure to meet the quality standards herein will be grounds for rejecting the entire order.

6. Certification: The manufacturer shall furnish a sworn statement that the inspection and metallurgical and pressure tests have been results thereof comply with the requirements of the applicable Standard(s) herein specified. A copy of the Certification shall be submitted to Calamba Water District.

##### Galvanized Iron Pipes

1. Pipe Description: Pipes shall conform to the requirements of the ASTM A53/A53M or ASTM A120 and shall be Schedule 40.

Pipe fittings shall conform to the requirements of ASME/ANSI B16.3 (Malleable Iron Threaded Fittings Class 150 and 300) and shall be Class 150.

2. Pipe Construction: The pipe shall be practically straight and both ends of the pipe shall be at right angle to the axis of the pipe. The inside and outside surfaces of the pipe shall be free from injurious defects. Unless otherwise specified, the length of the pipe shall be 6 meters. The tolerance shall be plus 6 meters without negative tolerance. Pipes shall be clearly marked with Trademark, Nominal Size, Length and Class of Pipe.

3. The pipe threads shall be made according to American Standard Pipe Taper Thread (NPT) with taper angle equal to 1°47'.

4. Pipe shall be coated with zinc, both inside and outside surfaces, in accordance to ASTM A153/A153M-05 (Standard Specification for Zinc Coating (Hot – Dip) on Iron and Steel Hardware)

5. Pipe Dimensions: Pipe shall conform to the following dimensions and weights:

Nominal Pipe Size, in	½	¾	1	1¼	1½	2	3	4
Nominal Diameter,	15	20	25	32	40	50	75	100
Outside Diameter,	21.3	26.7	33.4	42.2	48.3	60.3	88.9	114.3
Wall Thickness, mm	2.8	2.9	3.4	3.6	3.7	3.9	5.49	6.02
Tolerance (outside diameter,	±0.397	±0.397	±0.397	±0.397	±0.397	±1%	±1%	±1%
Tolerance (wall thickness, mm)	-12.5%	-12.5%	-12.5%	-12.5%	-12.5%	-12.5%	-12.5%	-12.5%
Weight per meter,	1.27-1.34	1.68-1.78	2.50-2.62	3.38-3.55	3.75-4.23	5.00-5.43	10.3-11.3	14.5-16.1

6. Pipe Thread: The pipe threads shall be made according to "American Standard Pipe Taper Thread (NPT) with taper angle equal to 1°47'.

Nominal Pipe Size, in	½	¾	1	1¼	1½	2
Nominal Diameter,	15	20	25	32	40	50
Thread per inch	14	14	11 ½	11 ½	11 ½	11 ½
Pitch, in	0.071	0.071	0.087	0.087	0.087	0.087

7. Coatings: Pipes shall be coated with zinc both inside and outside surfaces.

8. Random Testing: For every size, two (2) sample pipes representing each lot of one hundred (100) pieces or less shall be tested for compliance with this specification. Any visible defect or failure to meet the quality standards herein will be grounds for rejecting the entire order.

9. Certification: The manufacturer shall furnish a sworn statement that the inspection and metallurgical and pressure tests have been results thereof comply with the requirements of the applicable Standard(s) herein specified. A copy of the Certification shall be submitted to Calamba Water District.



### Galvanized Iron Fittings

1. Fitting Description: All pipe fittings shall conform to the requirements of " MALLEABLE IRON THREADED FITTINGS CLASS 150 AND 300 (ASME/ANSI B16.3)" and shall be Class 150.
2. Fitting Dimensions: Fittings shall conform to the following dimensions:

Nominal Pipe Size, in	1/2	3/4	1	1 1/4	1 1/2	2	3	4
<b>Length</b>								
Length	28.45	33.27	38.1	44.45	46.74	57.15	78.23	96.27
Weight, kg	0.11	0.18	0.29	0.43	0.56	0.79	2.34	4.0
<b>45° Elbow</b>								
Length	22.35	24.89	28.45	32.77	36.32	42.67	55.12	66.29
Weight, kg	0.07	0.10	0.15	0.38	0.52	0.77	2.11	3.46
<b>St. Elbow</b>								
Length, ME	40.89	48.01	54.1	61.98	67.82	83.06	114.55	114.27
Length, FE	28.45	33.02	38.10	44.45	49.28	57.15	78.23	96.27
Weight, kg	0.11	0.18	0.29	0.49	0.66	1.06	2.99	4.94
<b>Tee</b>								
Length	28.45	33.27	38.10	44.45	49.28	57.15	78.23	96.27
Weight, kg	0.16	0.25	0.41	0.59	0.78	1.19	3.22	5.12
<b>Cross Tee</b>								
Length	28.45	33.27	38.10	44.45	49.28	57.15	78.23	96.27
Weight, kg	0.20	0.29	0.44	0.72	0.86	1.33	3.70	6.76
<b>Coupling</b>								
Length	34.04	38.61	42.42	49.02	54.61	64.26	80.77	93.73
Weight, kg	0.09	0.13	0.22	0.34	0.45	0.66	1.5	2.56
<b>Union Patente</b>								
Length	43.69	51.31	55.63	57.4	62.74	69.85	89.92	97.79
Weight, kg	0.21	0.26	0.41	0.54	0.74	1.09	2.47	4.31
Thickness, mm	2.54	3.05	3.30	3.56	3.81	4.32	5.84	6.60
<b>Tolerance</b>								
Dimension, CF, mm	±1.50	±1.50	±1.80	±1.80	±2.00	±2.00	±2.50	±3.00
Thickness	-0.10	-0.10	-0.10	-0.10	-0.10	-0.10	-0.10	-0.10

\*Note:

1. All dimensions are in millimeters except where otherwise shown.
2. Center-to-face dimensions apply to elbows, tees and crosses
3. Face-to-face dimensions apply to couplings, unions, etc.
4. ME – Male End, FE – Female End, CF – Center-to-Face
3. Fitting Thread: All pipe fittings shall be female thread made according to "American Standard Pipe Taper Thread" (NPT).
4. Coatings: Fittings shall be coated with zinc in accordance to " STANDARD SPECIFICATION FOR ZINC COATING (HOT-DIP) ON IRON AND STEEL HARDWARE (ASTM A153/A153M-05)".
5. Certification: The manufacturer shall furnish a sworn statement that the inspection and metallurgical and pressure tests have been results thereof comply with the requirements of the applicable Standard(s) herein specified. A copy of the Certification shall be submitted to Calamba Water District.

### Cast Iron Fittings

1 Fitting Description: Cast iron fitting shall conform to the requirements of AWWA C110 (American standard for cast iron and ductile iron fittings, 2-in through 48-in., for water and other liquids) or ISO 1313 (cast iron pipes, special casting and cast iron parts for pressure mainlines).

Fitting shall have a wall thickness of not less than that of the pipe with which they are used and the ends shall have the ends suitable for making watertight joints.

2. Fitting Construction: Fittings are manufactured of ductile iron grade 70-50-05 (minimum tensile strength: 70,000psi; minimum yield strength: 50,000; minimum elongation: 5%) as specified in AWWA C110 or C153. The flanges can be tapped for studs when specified. Unless otherwise specified flanges will have bolt holes straddling centerline, bolt hole drilling can be rotated when so specified.

Fittings shall be furnished with mechanical or flanged joints.

a. *Mechanical Joints:* All mechanical joint fittings will be Bell and Bell unless otherwise specified. Mechanical joint fittings shall be rated for 350 psi working pressure for sizes 4"-24".

b. *Flanges:* All flanges are plain without projections and are furnished smooth or with shallow serrations. The flanges can be tapped for studs when specified. Unless otherwise specified flanges will have bolt holes straddling centerline. Bolt hole drilling can be rotated when so specified. Flanged fittings shall be rated for 250 psi working pressure for sizes 4" – 64".

c. *Bolts, Studs and Nuts:*

Bolts are hex head machine bolts with regular or heavy hex nuts as specified. Studs with one hex nut each are required for tapped flanges. Bolts, studs and nuts are low-carbon steel per ASTM A307 Grade B; threads are ANSI B1.1 Coarse Thread Series, Class 2A external and Class 2B internal. Recommended studs are the same length as corresponding bolt length with "tap end" threaded approximately the same length as flange thickness.

3 Coating: All fittings shall be epoxy coated internally and externally in accordance to AWWA C116 (protective fusion-bonded epoxy coatings for the interior and exterior surfaces of ductile-iron and gray-iron fittings for water supply service).

4 Testing: For every 100 pcs of any size of fittings, at least 3 pcs. shall be chosen at random and subject to a pressure of 1.1 MPa (160 psi). If any sample tested cracks or leaks, the lot represented will be rejected. The manufacturer shall furnish one certified copy of the reports to the Calamba Water District.

5 Certification: The manufacturer shall furnish a sworn statement that the inspection and metallurgical and pressure tests have been results thereof comply with the requirements of the applicable Standard(s) herein specified. A copy of the Certification shall be submitted to Calamba Water District.

### Polyethylene(PE) Tubing

1 Materials : Shall be made from PE 100 virgin compounds as defined in PNS ISO 4427:2002/AMD 01:2002; PWWA NM 201:2002( Philippine National Standard for Polyethylene Pipes for Potable Water Supply) or approved equivalent. All compounds shall qualify for a rating of PN 16 (232 psi) for water and as per requirements of above mentioned standards.



HDPE compound used to make pipes shall contain no ingredients that has been demonstrated to migrate into water in quantities considered to be toxic and microbial growth hazard. Pipe should be free from unpleasant taste and odor.

2. Dimensions - The Standard Dimension Ratio (SDR) shall be 11 with nominal dimensions as follows:

Nominal Diameter,	½	¾	1	1¼	1½	2	2½	3
Outside Diameter,	20	25	32	40	50	63	75	90
Mean Wall Thk, mm	2.3	2.3	3	3.7	4.6	5.8	6.8	8.2

3 Marking - All tubing shall be clearly marked at intervals of not more than 0.6 LM with nominal size, type of material (PE 3306 or PE 3406). Standard Dimension Ratio (SDR 11) manufacturer's trade name and production code and seal of approval from an accredited testing laboratory.

4 Random Testing: For every size, two (2) sample pipes representing each lot of one hundred (100) pieces or less shall be tested for compliance with this specification. Any visible defect or failure to meet the quality standards herein will be grounds for rejecting the entire order.

5 Certification: The manufacturer shall furnish a sworn statement that the inspection and metallurgical and pressure tests have been results thereof comply with the requirements of the applicable Standard(s) herein specified. A copy of the Certification shall be submitted to Calamba Water District.

## B. VALVES

### Gate Valves

#### 1 Valve Description

- ☐ All valves shall conform to the AWWA Specifications C509 (STANDARD FOR RESILIENT SEATED GATE VALVES). Component parts are constructed of heavy, rugged proportions for extra strength to withstand pipe strain and possible shifting in underground service. Gate valves shall be flange or mechanical joint where the pipelines design pressure is 1.0MPa (150 psi) or less be designed for minimum water working pressure of 1.0 MPa (150 psi).

#### 2 Valve Construction

- ☐ The body shall be cast iron.
- ☐ The gate valve shall be flanged and mechanical joint. Flanges and drilling shall conform to ISO 7005 – 2
- ☐ All the resilient gate valves have a full bore with same nominal diameter as the pipeline. The full bore ensures minimum pressure loss, as the valve does not cause any reduction in the flow path, other great advantages are that the full bore allows drilling and facilitates pipe pigging to ensure high quality potable water.
- ☐ The ductile iron core is full vulcanized with EPDM rubber internally and externally. No iron parts are exposed to the medium and the excellent rubber vulcanization prevents creeping corrosion underneath the rubber.
- ☐ The fixed integral wedge nut reduces the number of moveable valve parts and risk of malfunction.
- ☐ The valve shall have 50mm (2 in) square operating nut with cast arrow showing direction in which the nut is

to be turned open the valve.

- ☐ The body and cover bolts and nuts shall meet specifications of ASTM A-307 (rust proofed).
- ☐ The valve shall be encapsulated and shall conform to the following dimensions:

Nominal Size,	2	3	4	6	8	10	12
Nominal Diameter,	50	75	100	150	200	250	300
Length (Face to Face)	178-180	203-205	221-229	267-268	292-295	330-335	356 – 365
Height (above Centerline)	241-326	297-318	334 – 430	443 – 549	544 – 646	627 – 750	785 – 835
Weight	13-18	20-23	26-33	51-53	75 – 83	125 – 133	174 - 193

### 3 Coatings

- ☐ All valve casting to be shot blasted prior to epoxy coating. Epoxy coating shall conform to AWWA Specifications C550 (PROTECTIVE EPOXY INTERIOR COATINGS FOR VALVES AND HYDRANTS). Body and bonnet are coated internally and externally. Layer thickness shall be 250-400 microns on flat and pressurized parts and 150-300 microns on convex outer edge.

### 4 Testing

- ☐ For every size and type of wedging mechanism, two sample gate valves representing each lot of one hundred (100) pieces or less shall be tested for reliability of operation. This test is in addition to those required under section 28.2 and 28.3 of AWWA C500. The shell and seat should be tested equal to 1.5 MPa and 1.1 MPa respectively. The manufacturer shall furnish one certified copy of the test reports to the Calamba Water District.

### 5 Certification

- ☐ The manufacturer shall furnish a sworn statement that the inspection and metallurgical test and pressure test have been results thereof comply with the requirements of the applicable Standard(s) herein specified. A copy of the Certification including compliance with NSF/ANSI 61 shall be submitted to Calamba Water District.

## Brass Gate Valves

### 1 Valve Description

- ☐ Valves shall be full port, screwed-in bonnet and non-rising stem.

### 2 Valve Construction

- ☐ The valve body, bonnet and solid wedge disc shall be brass conforming to ASTM B584 Alloy C84400-1996 or the latest revision or its equivalent. The minimum pressure rating shall be 125psi saturated steam pressure and 200psi non-shock water, oil or gas.

### 3 Valve Dimensions

- ☐ Valve shall conform to the following dimensions:

Nominal Pipe Size, in	½	¾	1	1¼	1 ½	2
Nominal	15	20	25	32	40	50
Length, mm	35 – 43	39 – 45	43 – 54	48 – 61	54 – 63	58 – 72
Height, mm	71 – 72	77 – 84	88 – 98	103 – 116	114 – 125	134 – 153



Handwheel	54 – 55	54 – 55	60 – 61	72 – 77	72 – 77	80 – 83
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#### 4 Valve Ends

- ☐ The valve shall be threaded end conforming to ASME B1.20.1 (NPT)

#### 5 Testing

- ☐ For every size, two (2) sample valves representing each lot of one hundred (100) pieces or less shall be tested for compliance with this specification. Any visible defect or failure to meet the quality standards herein will be grounds for rejecting the entire order.

#### 6 Certification

- ☐ The manufacturer shall furnish a sworn statement that the inspection and metallurgical and pressure tests have been results thereof comply with the requirements of the applicable Standard(s) herein specified. A copy of the Certification shall be submitted to Calamba Water District.

#### Air Release and Air/Vacuum Valves

- ☐ 1 Air release and air/vacuum valves shall conform to the requirements of AWWA C512 (AIR RELEASE, AIR/VACUUM AND COMBINATION AIR VALVES FOR WATERWORKS SERVICE).
- ☐ 2 25mm (1") air release and air/vacuum valves shall be single body type with National Pipe Threaded (NPT) inlet and outlet configurations.
- ☐ 3. Epoxy lining and coatings for valves shall conform to AWWA C550 (PROTECTIVE EPOXY INTERIOR COATINGS FOR VALVES AND HYDRANTS).
- ☐ 4 Certification: The manufacturer shall furnish a sworn statement that the inspection and metallurgical and pressure tests have been results thereof comply with the requirements of the applicable Standard(s) herein specified. A copy of the Certification shall be submitted to Calamba Water District.

#### Fire Hydrants

- ☐ 1 Fire hydrants heads shall be cast iron body conforming to the requirements of AWWA C503 (WET-BARREL FIRE HYDRANTS) with bronze working parts.
- ☐ 2 Fire hydrants shall be designed for a minimum pressure of 1.0MPa (150 psi) and have a 100mm (4") flanged inlet and two (2) 63mm (2½") fire hose outlet.
- ☐ 3 The outlets shall have National Standard Hose Threads with hose caps and chains.
- ☐ 4 The stem shall be provided with at least two (2) O-rings.
- ☐ 5 Hydrant valves shall open counter clockwise.
- ☐ 6. Epoxy lining and coatings for valves shall conform to AWWA C550 (PROTECTIVE EPOXY INTERIOR COATINGS FOR VALVES AND HYDRANTS).
- ☐ 7. Testing : For every size, two (2) sample valves representing each lot of one hundred (100) pieces or less shall be tested for compliance with this specification. Any visible defect or failure to meet the quality standards herein will be grounds for rejecting the entire order.
- ☐ 8. Certification: The manufacturer shall furnish a sworn statement that the inspection and metallurgical and pressure tests have been results thereof comply with the requirements of the applicable Standard(s) herein specified. A copy of the Certification shall be submitted to Calamba Water District.

**Valve Box Cover / Manhole Frame**

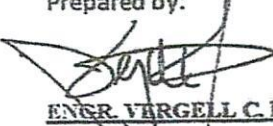
- ☐ 1 The manhole frame and cover shall be round manufactured from cast iron or ductile iron conforming to ASTM A-126, Class B or ASTM A-536-80, Class 400 respectively.
- ☐ 2 The frame depth shall not exceed 200mm and four (4) bolt holes shall be provided for anchoring purposes.
- ☐ 3 The cover shall be 575mm – 625mm in diameter. The face of the cover shall include the name and/or logo of Calamba Water District. The name/logo shall be cast into the cover during manufacture.
- ☐ 4 The cover shall be connected to the frame with a hinged. A locking mechanism shall be included to prevent unauthorized access.
- ☐ 5 The cover shall be one-man operable and shall be designed for a maximum highway loading.
- ☐ 6 Certification: The manufacturer shall furnish a sworn statement that the inspection and metallurgical and pressure tests have been results thereof comply with the requirements of the applicable Standard(s) herein specified. A copy of the Certification shall be submitted to Calamba Water District.

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**NOTES:**

Reference - LWUA TECHNICAL STANDARDS and CWD EXISTING STANDARDS.


Prepared by:

  
**ENGR. VERGELL C. DAVID**  
Sr. Project Planning & Dev't Officer

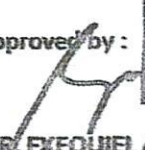
Recommending Approval by :

  
**ENGR. RANELLY S. CARTAGO**  
Technical Services Dept. Manager

Reviewed by:

  
**ENGR. MA. ANGELICA C. AVILLANOSA**  
Principal Engineer- C

Approved by :

  
**MR. EXEQUIEL A. AGUILAR**  
General Manager